

TECH TIP

SANDEN AND ZEXEL SERVICE FITTINGS

For several years, the Sanden and Zexel compressors have not come with service port fittings even though some photos still show them. When the fittings were on the compressors they were made for R12. The quick disconnect fittings for R134a are too large and must stick out too far to appropriately be placed on the rear compressor head. This makes it necessary to add the service fittings to complete the installation. There are two methods of adding the service port fittings:

Method One: Cut the rubber hose and properly crimp the fitting in place.



14946 #6 Hi Side



14948 #8 Hi Side



14950 #10 Lo Side



14952 #12 Lo Side

Method Two: Install fittings that have the service ports.

Please refer to the SANDEN rear head identification in your Illustration Catalog to determine the fitting to use on your compressor.



12701 3/4 x 16 Hi Side



12702 7/8x14 Lo Side



14718 1x14 Hi Side



14720 1x14 Lo Side